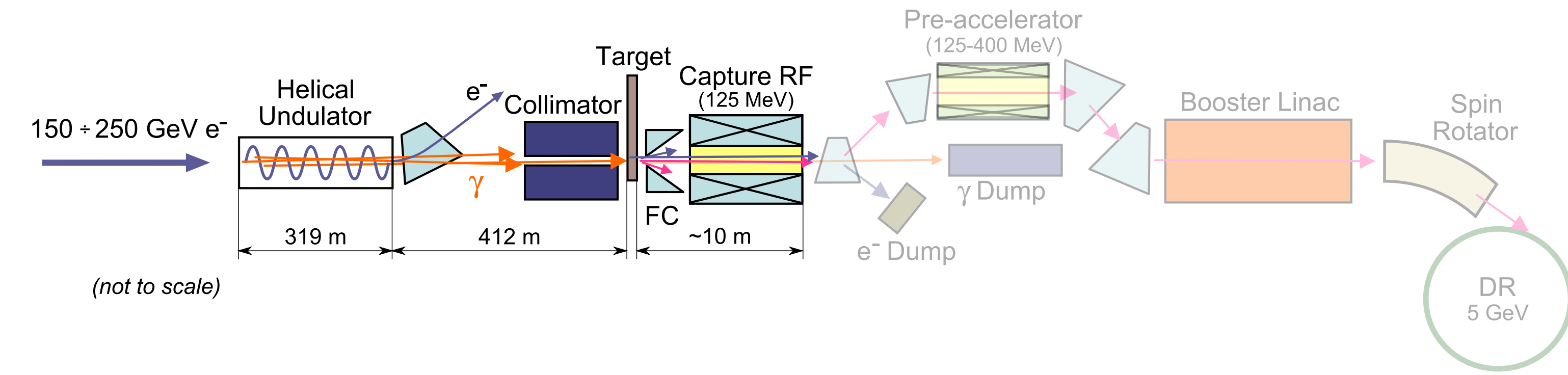


Andriy Ushakov (University of Hamburg)
 Felix Dietrich, Sabine Riemann (DESY, Zeuthen)

Solid targets are widely used for particle sources. However, positron sources of future high-energy linear e+e- colliders are very demanding since almost two orders of magnitude more positrons are needed than in past colliders. The e+ production target but also other components of the source experience high peak load as well as high cyclic stress. With ANSYS the static and dynamic load at the target and source components is simulated to develop a reliable design.

Scheme of Positron Source

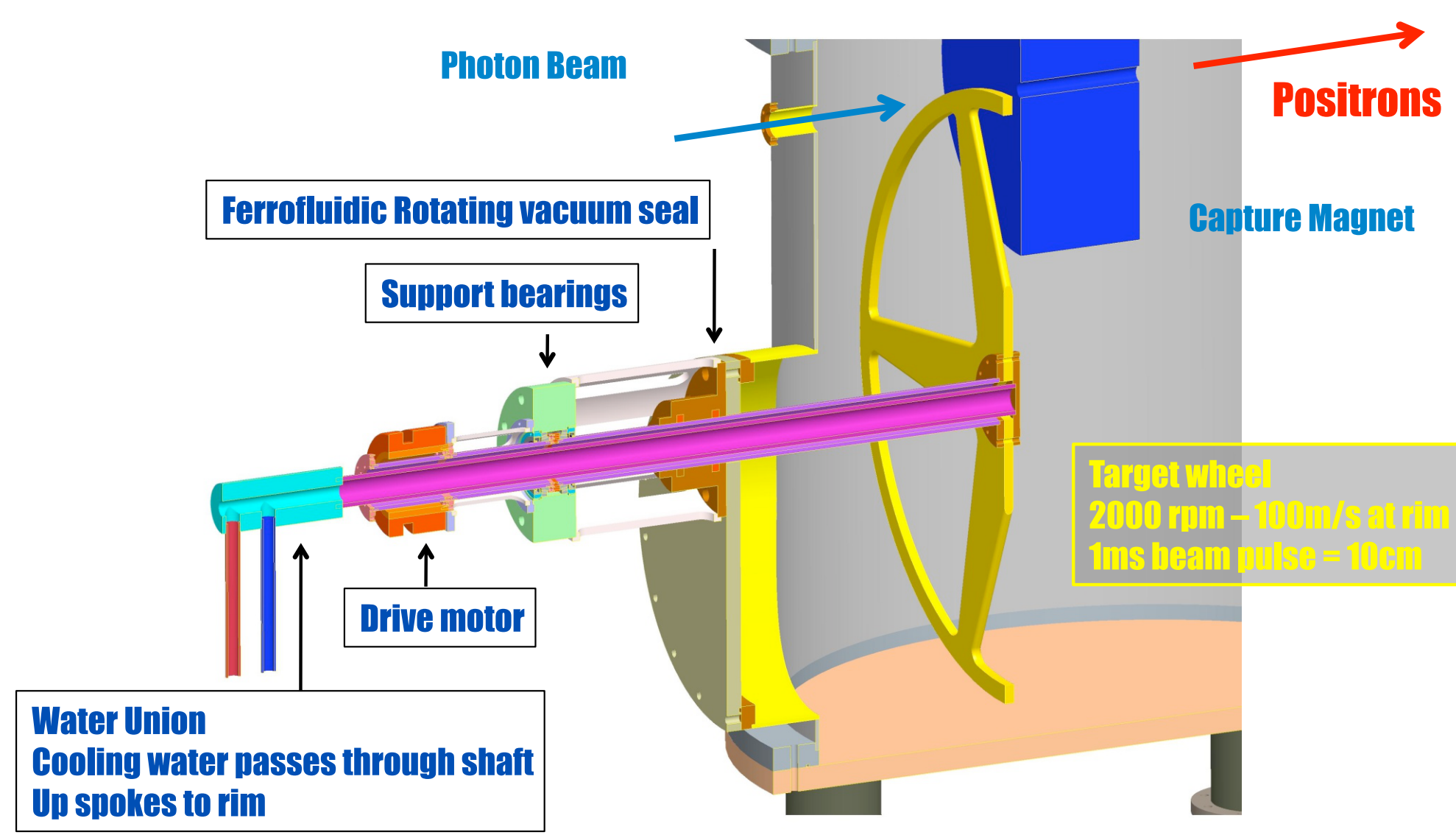


Positron Source Parameters

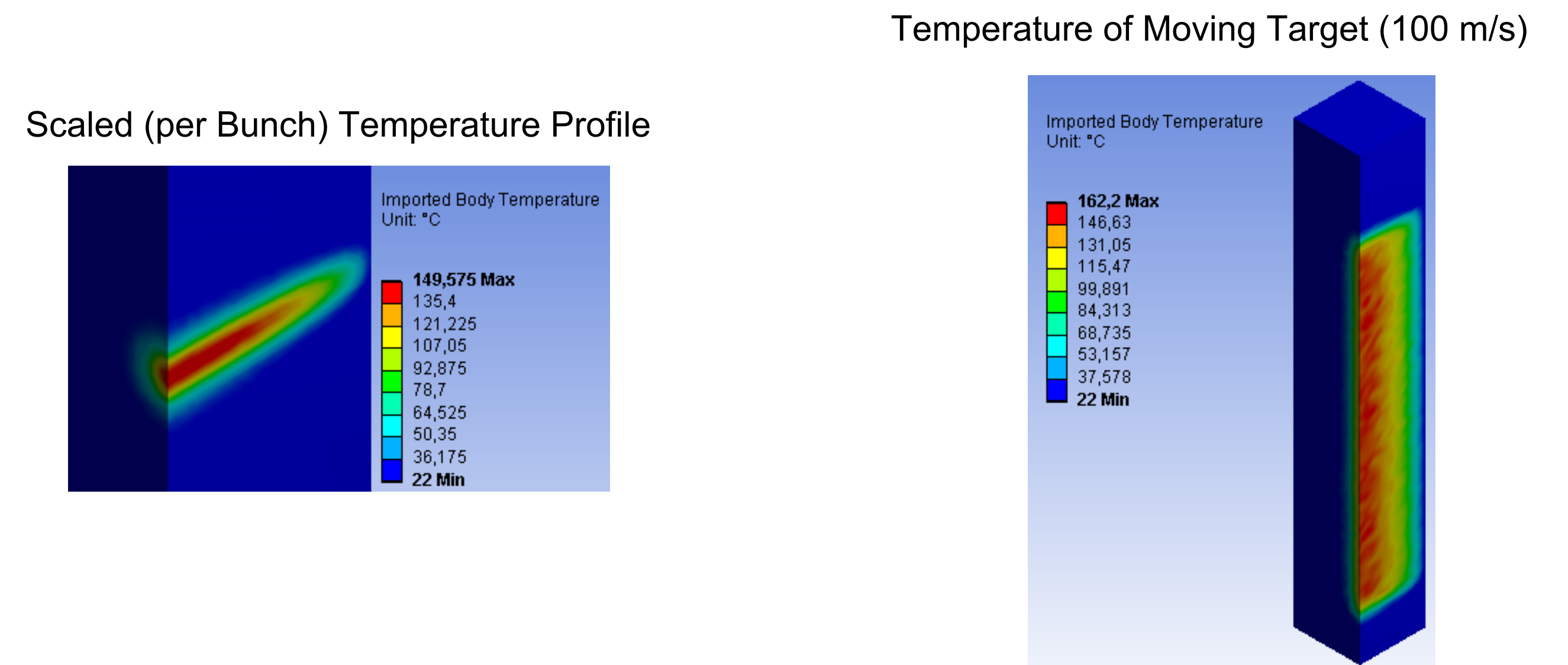
Positron yield (at DR): 1.5 e+/e-

Electron Beam	Helical SC Undulator & Photons	Target
e- energy: 120 - 250 GeV	Up to 231 m active (magnet) length	Ti6Al4V, 0.4 X ₀ (1.4 cm) thickness
Number e- per bunch: 2 · 10 ¹⁰	B = 0.86 T, K = 0.92, 11.5 mm period	Diameter: 1 m
1312 bunches/pulse, 5 Hz	Average photon power: up to ~150 kW	Rotation speed: 100 m/s (2000 rpm)
Bunch spacing: 554 ns	Photon energy: ~7 - 40 MeV	Average heat load: up to ~7 kW
Pulse length: 0.727 ms	rms spot size on target: ~1 mm	

ILC Target Wheel Experimental Setup (LLNL)



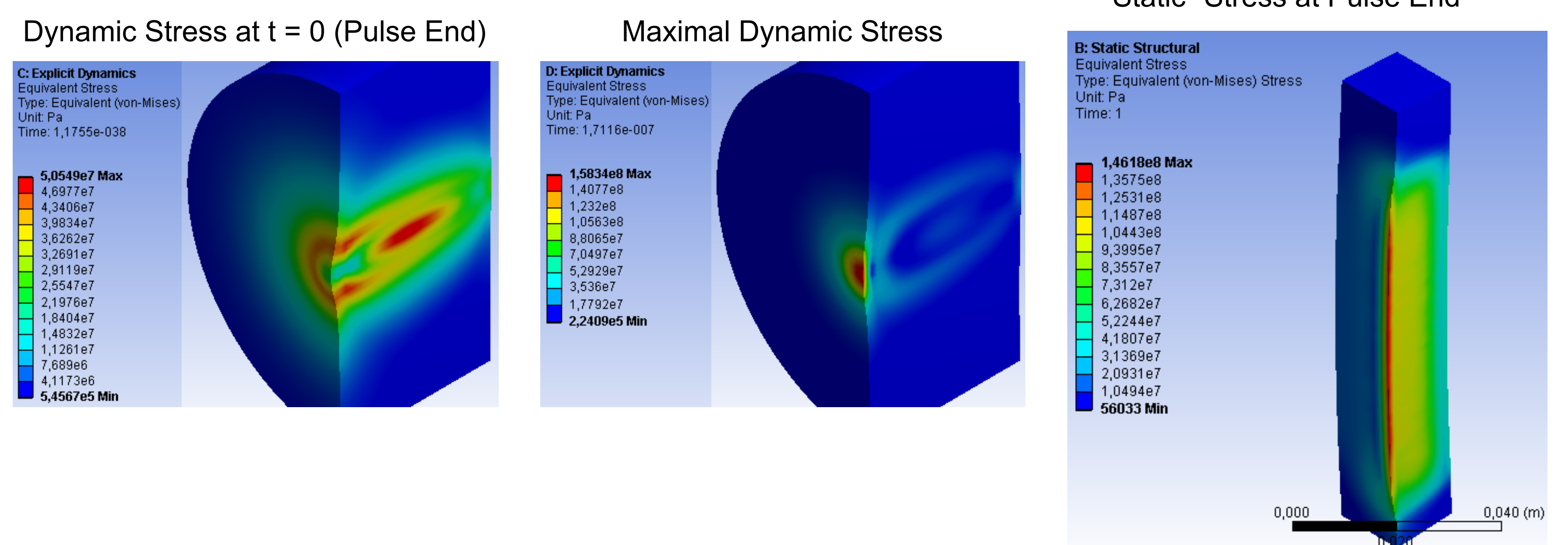
Temperature Distribution in Target after 1 Pulse



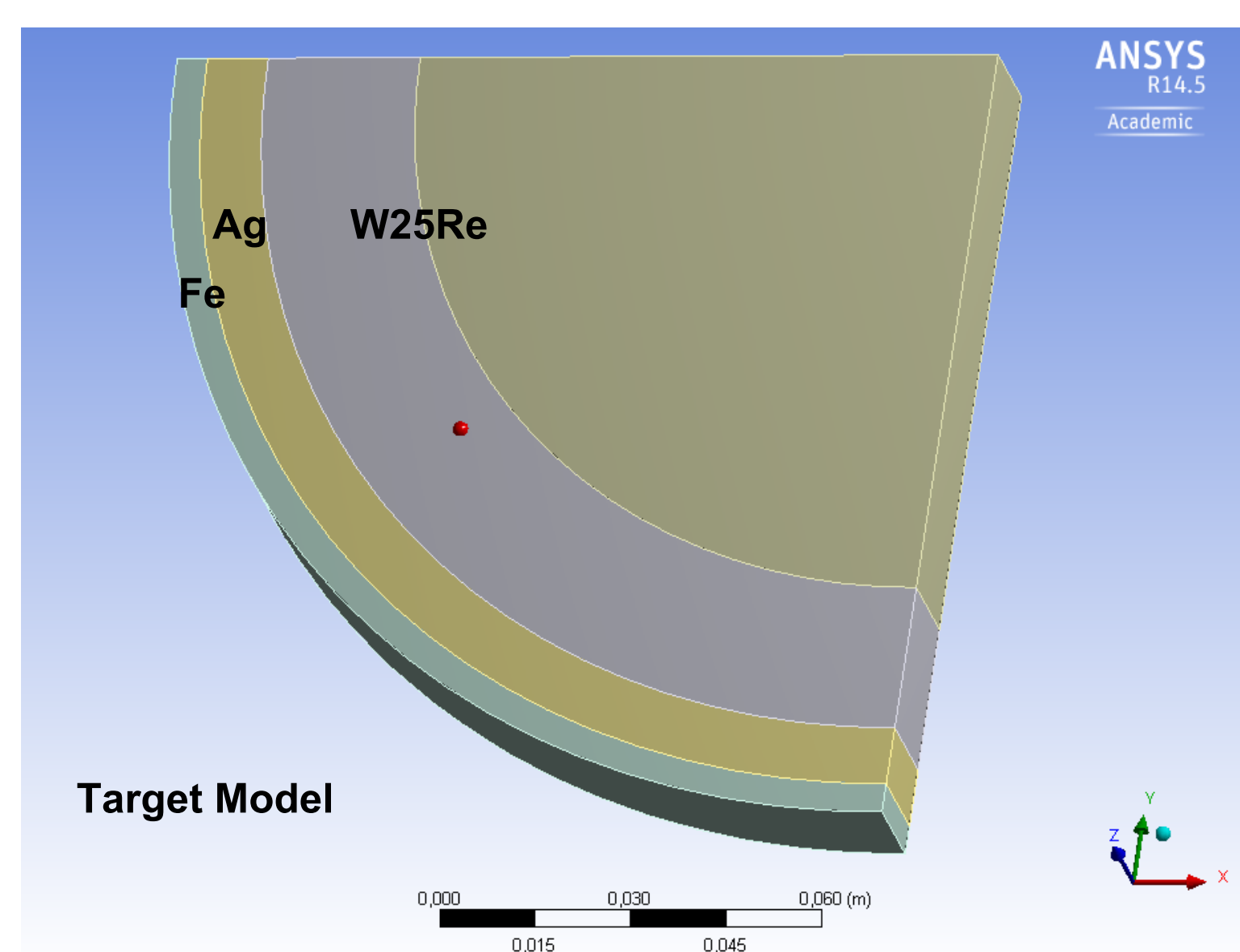
Simulation Workflow

- Geant4 + Bmad: beam tracking from undulator to Damping Ring (DR) to define the length or field of undulator required for 1.5 e+/e- at DR → **Photon spot size on target & number of photons and their energy and positions**
 - FLUKA: **energy deposited in target** by primary photon
 - ROOT script: conversion of deposited energy into ANSYS **internal heat generator** format
 - ANSYS Transient Thermal: imported heat generator → **temperature rise** per beam pulse
 - ANSYS Static Structural: imported body temperature → **"static" thermal stress**
- and
- ANSYS Explicit Dynamics: pre-stressed initial conditions (from static structural) → **dynamic thermal stress**
- or
- ANSYS Transient Structural: imported body temperature → **dynamic thermal stress**
 - ANSYS Fatigue Analysis: safety factor estimations for aging material due to alternating temperature/stress and radiation damage (to be done)

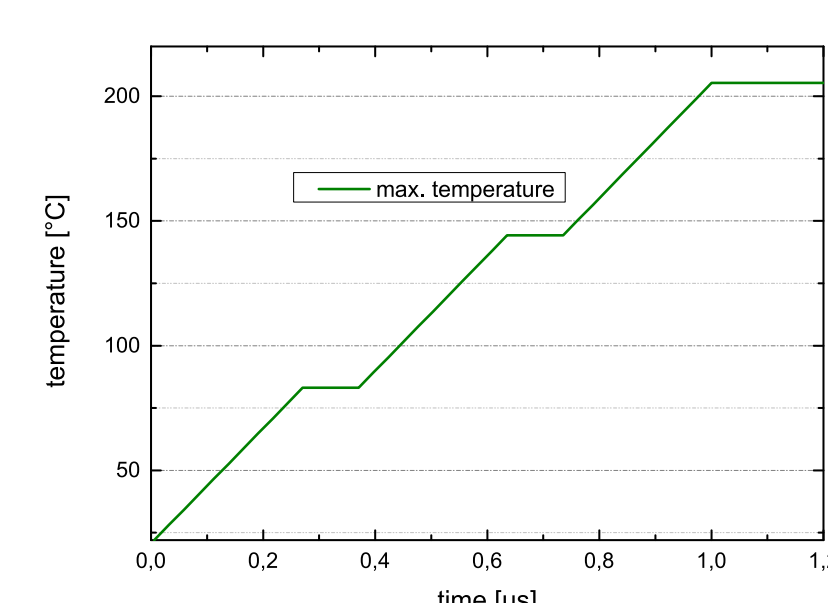
Thermal Stress Induced in ILC e+ Target by Undulator Photons



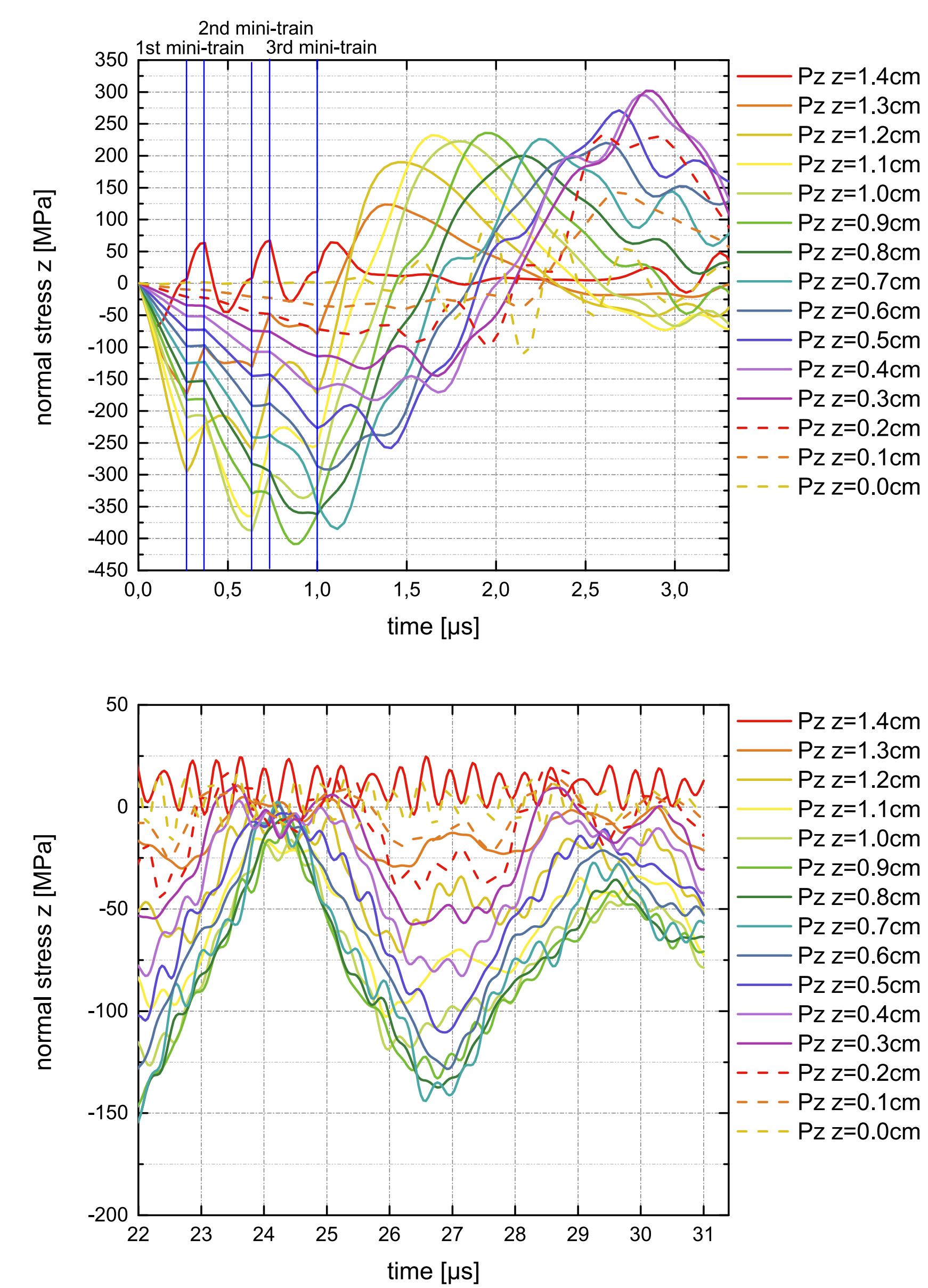
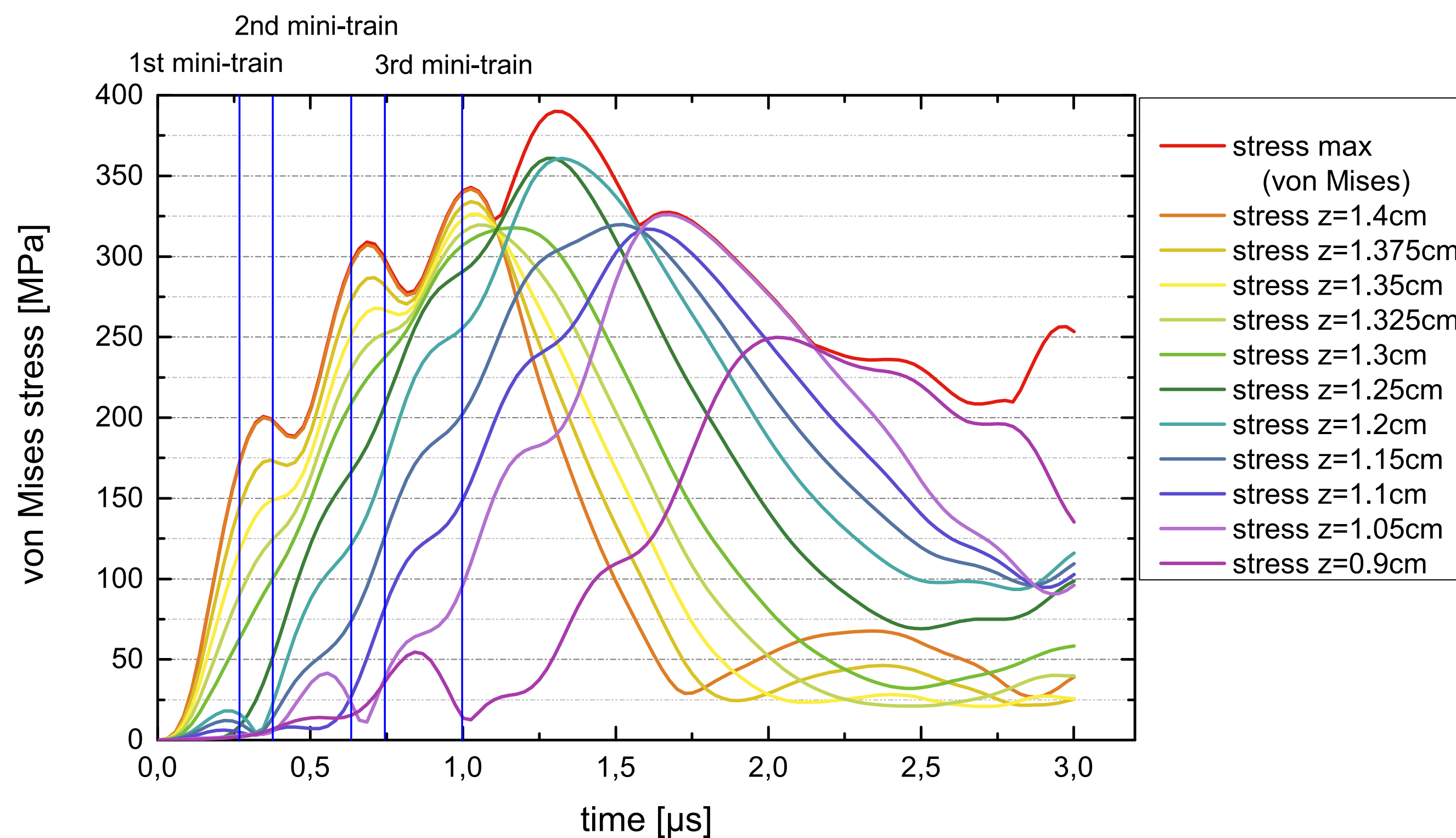
Stress evolution and load cycles in a conventional e+ target for the ILC



Target Material: 4 X0 W25Re (1.4 cm)
 e- beam spot size: r = 4mm (σ)
 Time structure:
 • 1 pulse ↔ 2640 bunches
 • Pulse stretched to 63 ms
 • 1 mini-train = bunches
 • 1 triplet = 3 mini-trains
 • 1 pulse = 20 triplets
 Target wheel:
 • Radius = 13.5 cm
 • Rotation speed = 5 m/s
 Energy deposition in target: 35 kW
 (see Omori et al., NIMA A672 (2012) 52)



Stress waves in target:
 $\Delta\sigma$ (v.Mises) ~ 400 MPa
 $\Delta\sigma$ (normal) ~ 630 MPa
 Load cycles with $\Delta\sigma$ (normal) ≤ 150 MPa remain after one triplet and will effect fatigue behavior



Limits for material load

Important: cyclic long-term load limit
 short-term load limit (immediate)

To avoid damage limits must not be exceeded

Reliable benchmarks under beam irradiation required
 Depending on beam spot size, intensity, energy, target thickness

W25Re:
 SLC e+ target, long-term operation
 [Stein et al., Conf.Proc. C0106181 (2001) 2111
 Sunwoo et al., SLAC-TN-03-036]
 $\Delta E \leq 35\text{J/g}$
 $\Delta T \leq 210\text{K}$
 $\Delta\sigma$ (v.Mises) ≤ 550MPa

Ti, Ti alloy:
 long-term tests with cyclic load still missing
 Short-term (15μs):
 KEKB exit window test experiment
 [Mimashi et al., IPAC2014, MOPRO024]
 Damage of 1mm plate obtained for
 $\Delta T \geq 600\text{K}$

Future plan:
 Simulation studies of peak stress, dynamic stress evolution and long-term behavior are started and ongoing.
 Experimental tests are planned.